



Product Information

DATE: 28. Jul. 2010

SAMSUNG TFT-LCD

MODEL: LTA400HM08

<u>The Information Described in this Specification is Preliminary and can be changed without prior notice</u>

APPROVAED BY	DATE	PREPARED BY	DATE
Chars.	28. Jul, 2010	Jeong-Geun Han	28. Jul, 2010

LCD Business

Samsung Electronics Co., LTD.

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General Description

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Description

LTA400HM08 is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT(Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit and a back light unit. The resolution of a 40.0" is 1920 x 1080 and this model can display up to 16.7 Billion colors with wide viewing angle of 89° or higher in all directions. This panel is intended to support applications to provide a excellent performance for Flat Panel Display such as Home-alone Multimedia TFT-LCD TV and High Definition TV

Features

- RoHS compliance (Pb-free)
- High contrast ratio & aperture ratio with wide color gamut
- SPVA(Super Patterned Vertical Align) mode
- Wide viewing angle (± 178°)
- High speed response
- FHD resolution (16:9)
- Low Power consumption
- Edge Type LED (Light Emitted Diode) BLU
- DE (Data Enable) mode
- 2ch LVDS (Low Voltage Differential Signaling) interface (2pixel/clock)

General Information

Items	Specification	Unit	Note
Module Size	943.7 (H _{TYP}) x 560.2 (V _{TYP})	mm	± 1.0mm
Iviodule Size	TBD (Max.)	111111	
Weight	9,700 (Max.)	g	
Pixel Pitch	0.46125(H) x 0.46125(W)	mm	
Active Display Area	885.6 x 498.15	mm	
Surface Treatment	Haze 7%, Anti-glare		
Display Colors	8bit – 16.7M	colors	
Number of Pixels	1920 x 1080	pixel	
Pixel Arrangement	RGB vertical stripe		
Display Mode	Normally Black		
Luminance of White	430 (Typ.)	cd/m²	

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1. Absolute Maximum Ratings

If the condition exceeds maximum ratings, it can cause malfunction or unrecoverable damage to the device.

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	V _{DD}	GND-0.5	13.2	V	(1)
Dimming Control	Max. Lum	-	5	V	
Storage temperature	T _{STG}	-20	60	$^{\circ}$	(2)
Operating temperature	T _{OPR}	0	50	c	(2)
Surface temperature	T _{SUR}	0	60	°C	(3)
Shock (non - operating)	X,Y,Z	-	50	G	(4)
Vibration (non - operating)	V _{NOP}	-	1.5	G	(5)

Note (1) Ta= 25 ± 2 ℃

- (2) Temperature and relative humidity range are shown in the figure below.
 - a. 90 % RH Max. (Ta ≤ 39 ℃)
 - b. Relative Humidity is 90% or less. (Ta > 39 ℃)
 - c. No condensation
- (3) Although abnormal visual problems can be occurred in T_{SUR} range, the polarizer is not damaged in this range.
- (4) 11ms, sine wave, one time for $\pm X$, $\pm Y$, $\pm Z$ axis
- (5) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis

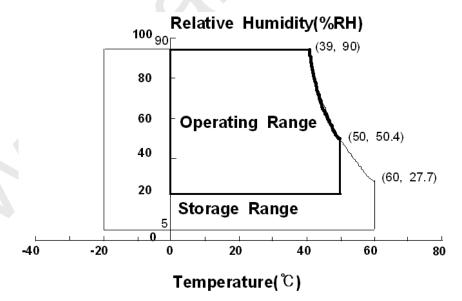


Fig. Temperature and Relative humidity range

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2. Optical Characteristics

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The optical characteristics should be measured in a dark room or equivalent. Measuring equipment: TOPCON RD-80S, TOPCON SR-3, ELDIM EZ-Contrast

(Ta = 25 \pm 2°C, VDD=12V, fv= 60Hz, f_{DCLK} = 148.5MHz, Duty = Max)

		`	<u> </u>			, DCLK		· , ,				
Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note				
Contrast R (Center of so		C/R		TBD	4000	ı		(1) SR-3				
Response Time	G-to-G	Tg		-	8	-	msec	(3) RD-80S				
Luminance of (Center of so		Y _L		TBD	430	-	cd/m ²	(4) SR-3				
	Red	Rx	Normal		TBD							
	Neu	Ry	q L,R =0 q U,D =0		TBD							
	Green	Gx	q 0,D =0		TBD							
Color Chromaticity	Green	Gy	Viewing	TYP.	TBD	TYP.		(5),(6)				
(CIE 1931)	Blue	Вх	Angle	-0.03	TBD	+0.03		SR-3				
	Blue	Ву							TBD			
	White	Wx						0.280				
	VVIIILE	Wy			0.290							
Color Gar	mut	-		_	72	-	%	(5)				
Color Tempe	erature	-		-	10,000	-	K	SR-3				
	Hor.	q_{L}		75	89	-						
Viewing	ΠΟΙ.	q_R	C/R≥10	75	89	-	Dograc	(6)				
Angle	Ver.	q _U	U/N= IU	75	89	-	Degree	EZ-Contrast				
	VGI.	q_D		75	89	-						
White Brightness Uniformity (9 Points)		B _{uni}		-	-	25	%	(2) SR-3				

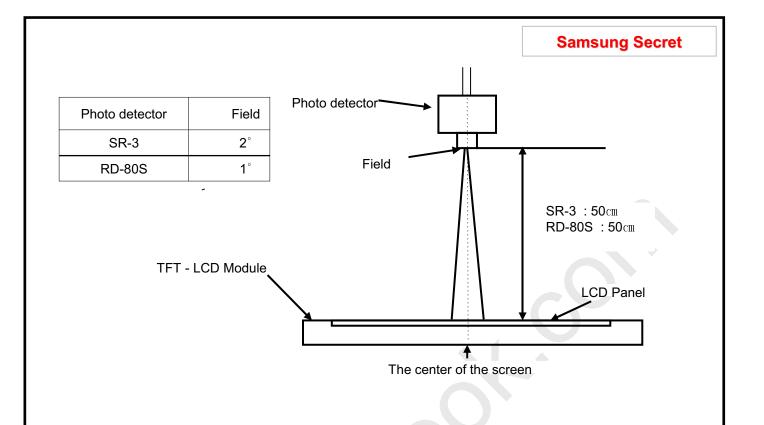
- Test Equipment Setup

The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the back light at the given temperature for stabilization of the back light. This should be measured in the center of screen.

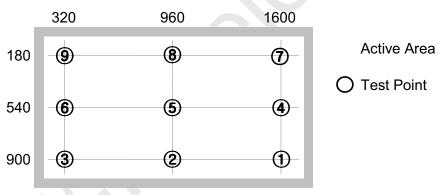
Environment condition : Ta = 25 ± 2 ℃

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- Definition of test point



Note (1) Definition of Contrast Ratio (C/R)

: Ratio of gray max (Gmax) & gray min (Gmin) at the center point ⑤ of the panel

$$C/R = \frac{G \max}{G \min}$$

Gmax: Luminance with all pixels white Gmin: Luminance with all pixels black

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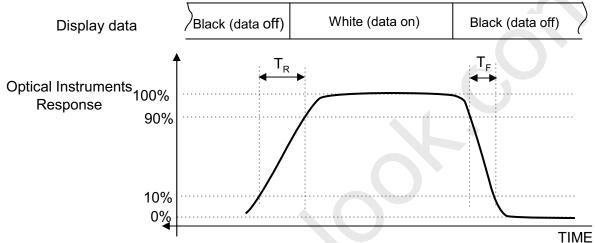
Note (2) Definition of 9 points brightness uniformity (Test pattern : Full White)

$$Buni = 100* \frac{(B \max - B \min)}{B \max}$$

Global LCD Panel Exchange Center

Bmax: Maximum brightness Bmin: Minimum brightness

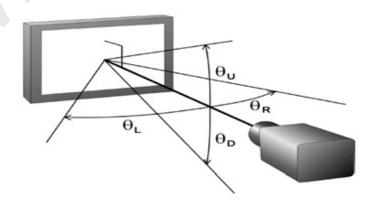
Note (3) Definition of Response time: Sum of Tr, Tf



Note (4) Definition of Luminance of White: Luminance of white at center point (5)

Note (5) Definition of Color Chromaticity (CIE 1931) Color coordinate of Red, Green, Blue & White at center point ⑤

Note (6) Definition of Viewing Angle : Viewing angle range (C/R ≥10)



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3. Electrical Characteristics

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3.1 TFT LCD Module

The connector for display data & timing signal should be connected.

Ta = 25 °C ± 2 °C

Item		Symbol	Min.	Тур.	Max.	Unit	Note
Voltage of P	ower Supply	V _{DD}	10.8	12.0	13.2	V	(1)
Current of	(a) Black		-	600	750	mA	
Power	(b) White	I _{DD}	-	1050	1250	mA	(2),(3)
Supply	(c) N-Pattern		-	950	1100	mA	
Vsync Frequ	Vsync Frequency		48.0	60.0	62.0	Hz	
Hsync Frequ	Hsync Frequency		50.0	67.5	75.0	kHz	
Main Frequency		f _{DCLK}	130.0	148.5	155.0	MHz	
Rush Current		I _{RUSH}	-		3	Α	(4)

Note (1) The ripple voltage should be controlled under 10% of V_{DD} .

- (2) fV=60Hz, fDCLK = 148.5MHz, $V_{DD} = 12.0V$, DC Current.
- (3) Power dissipation check pattern (LCD Module only)

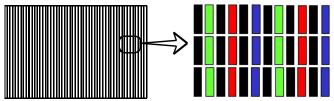




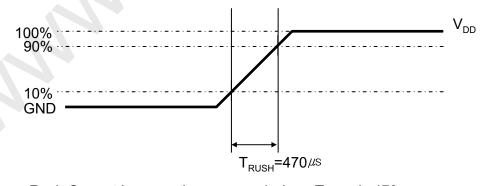
b) White Pattern



c) N-Pattern



(4) Measurement Conditions



Rush Current I_{RUSH} can be measured when T_{RUSH} . is 470 μ S.

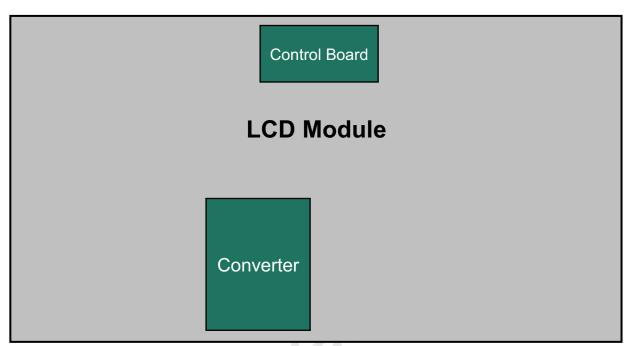
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3.2 Back Light Unit

The back light unit contains Edge type White LEDs (Light Emitting Diode)

Ta=25 ± 2℃



Item	Symbol	Min.	Тур.	Max.	Unit	Note
Operating Life Time	Hr	-	30,000	-	Hour	(1)

Note (1) It is defined as the time to take until the brightness reduces to 50% of its original value.

[Operating condition : Ta = 25± 2℃]

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3.3 Inverter Input Condition & Specification

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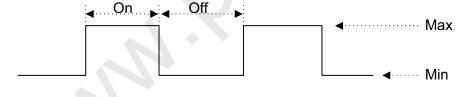
Items	Symbol	Conditions	Sp	ecificatio	ns	Unit	Note
itomo	Cymbol	Conditions	Min.	Тур.	Max.	OTIL	11010
Input Voltage	Vin	-	22	24	26	V	Ta=25± 2 ℃ (3)
Input Current	I _{RUSH}	Vin=24.0V Vdim =3.3V	-	1	3.6	А	(1)
LED Current	I _{O,MAX}	Vdim =3.3 V	125	125 130 135		mArms	(2)
Backlight	ON	Vin=24.0 V	2.4	- 5.25		V	(2)
On/Off	OFF	Vin=24.0 V	0	-	0.8	V	(3)
Dimming	\ \/	Max Lum	3.3	-	-	V	(2)
Control	V_{DIM}	Min. Lum	-	-	0	V	(3)

Note) Power Consumption is measured when 430 [cd/m] of luminance which is the typical luminance.

Lamp Current is measured at the point before Lamp.

- (1) Max Value of the Power Consumption is measured during initial turn on time* of the backlight
- (2) Max Value of the Power Consumption is measured after 60 min warm-up.
- (3) The ripple voltage should be controlled under 10% of Input Signal
- (4) Duty = On/(On+Off) * 100

* Initial turn-on time : From 0sec to 60min after turn-on



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4. Input Terminal Pin Assignment

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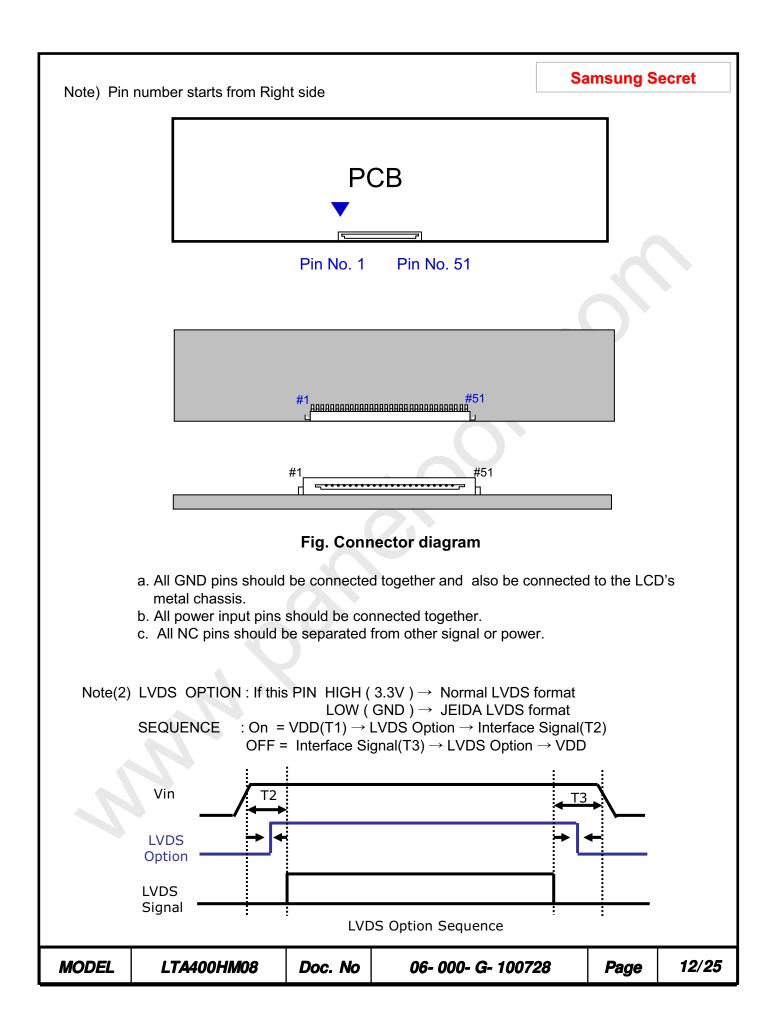
4.1 Input Signal & Power

Connector : FI-RE51S-HF (JAE/UJU)

Pin		Description	Pin		Description			
1		Vdd(12V)	26		RxE[0]P			
2		Vdd(12V)	27		RxE[1]N			
3		Vdd(12V)	28		RxE[1]P			
4		Vdd(12V)	29		RxE[2]N			
5		Vdd(12V)	30		RxE[2]P			
6	No (Connection *Note (1)	31	EVEN	GND			
7		GND	32	LVDS	RxECLK-			
8		GND	33	SIGNAL	RxECLK+			
9		GND	34		GND			
10		RxO[0]N	35		RxE[3]N			
11		RxO[0]P	36		RxE[3]P			
12		RxO[1]N	37		No Connection			
13		RxO[1]P	38		No Connection			
14		RxO[2]N	39		GND			
15		RxO[2]P	40		No Connection			
16		GND	41		No Connection			
17	ODD	RxOCLK-	42		No Connection			
18	LVDS SIGNAL	RxOCLK+	43		No Connection			
19		GND	44		No Connection			
20		RxO[3]N	45	L	VDS Option * Note(2)			
21		RxO[3]P	46		No Connection			
22		No Connection	47		No Connection			
23		No Connection	48		No Connection			
24		GND	49		No Connection			
25		RxE[0]N	50		No Connection			
			51		No Connection			

Note (1) No Connection: This PINS are only used for SAMSUNG internal using.

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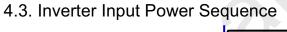
4.2. Inverter Input Pin Configuration

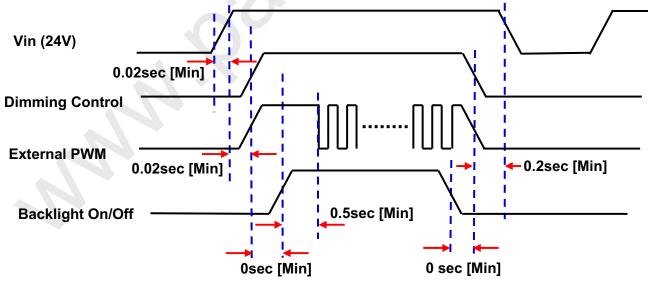
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Connector: Yeon-ho, 20022WR-14B1

Din No	Pin Configuration (FUNCTION)
Pin No.	Master
1	24 V
2	24 V
3	24 V
4	24 V
5	24 V
6	GND
7	GND
8	GND
9	GND
10	GND
11	No Connection * Note (1)
12	Backlight On /Off [ON:2.4 - 5.25 V, OFF: 0 - 0.8 V]
13	Dimming Control [0V:Min, 3.3V:Max]
14	No Connection

Note(1) No connection: This Pins are only used for SAMSUNG internal using





Note) SEQUENCE : On = Vin(24V) > Internal or External PWN ≥ Backlight On/off OFF = Backlight On/Off ≥ Internal or External PWN > Vin(24V)

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4.4 LVDS Interface

- LVDS Receiver : Tcon (merged) - Data Format (JEIDA & Normal)

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	LVDS pin		JEIDA -DATA	Normal -D	ATA				
	TxIN/RxOU1	Γ0	R2	R0					
	TxIN/RxOU1	Γ1	R3	R1					
	TxIN/RxOU1	Γ2	R4	R2					
TxOUT/RxIN0	TxIN/RxOUT	Г3	R5	R3					
	TxIN/RxOUT	Γ4	R6	R4					
	TxIN/RxOUT	Г6	R7	R5					
	TxIN/RxOU1	Γ7	G2	G0					
	TxIN/RxOUT	Г8	G3	G1					
	TxIN/RxOUT	Г9	G4	G2					
	TxIN/RxOUT	12	G5	G3					
TxOUT/RxIN1	TxIN/RxOUT	13	G6	G4					
	TxIN/RxOUT	14	G7	G5					
	TxIN/RxOUT	15	B2	В0					
	TxIN/RxOUT	18	B3	B1					
	TxIN/RxOUT	19	B4	B2					
	TxIN/RxOUT	20	B5	В3					
	TxIN/RxOUT	21	B6	B4					
TxOUT/RxIN2	TxIN/RxOUT	22	B7	B5					
	TxIN/RxOUT	24	HSYNC	HSYNC					
	TxIN/RxOUT	25	VSYNC	VSYNC					
	TxIN/RxOUT	26	DEN	DEN					
	TxIN/RxOUT	27	R0	R6					
	TxIN/RxOUT	Γ5	R1	R7					
	TxIN/RxOUT	10	G0	G6					
TxOUT/RxIN3	TxIN/RxOUT	11	G1	G7					
	TxIN/RxOUT	16	В0	В6					
	TxIN/RxOUT	17	B1	В7					
	TxIN/RxOUT	23	RESERVED	RESERV	/ED				
	TAIIWIMOOTES RESERVED RESERVED								

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4.5 Input Signals, Basic Display Colors and Gray Scale of Each Color

												D	ATA S	SIGN	AL											GRAY
COLOR	DISPLAY (8bit)				RE	ED							GRE	EEN							BL	UE				SCALE LEVEL
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	В0	B1	B2	ВЗ	B4	B5	В6	В7	LEVEL
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	ı
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
BASIC	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
COLOR	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
		1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
	DARK	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
GRAY SCALE	1			:	:					:	:	:	:		:			9			:	:	:			R3~
OF RED ↓ LIGHT			:	:					:	:	:	:		:			::			:	:	:			R252	
	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R252	
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R252
RED	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R252
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
		0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1
	DARK	0	0	0	0	0	0	0	0 <	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2
GRAY SCALE	1		:	:	:	:	:				:	:	:	:	:			:	:	:	:	:	:			G3~
OF GREEN	ı		:	:	:	:	:				:	:	:	:	:			:	:	:	:	:	:			G252
0.1.22.1	LIĞHT	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G252
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G252
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G252
	BLACK	0	0	0	0	0 <	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	В0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	B1
	DARK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B2
GRAY SCALE	1	//		:	:	:	:			:	:	:	:	:	:			:		:	:	:	:			B3~
OF BLUE			,	:	:		:			:	:	:	:	••	:			:		••	:	:	:			B252
	LIĞHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	B252
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B252
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	B252

Note) Definition of Gray:

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level) Input Signal : 0 = Low level voltage, 1 = High level voltage

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5. Interface Timing

5.1 Timing Parameters (DE mode)

SIGNAL	ITEM	SYMBOL	Min	Тур	Max	UNIT	NOTE
Clock		1/TC	130.0	148.5	155.0	MHz	-
Hsync Vsync	Frequency	Fh	50.0	67.5	75.0	KHz	(2)
		Fv	48.0	60.0	62.0	Hz	(3)
Vertical Active Display Term	Display Period	TVD	-	1080	-	Lines	-
	Vertical Total	TV	1092	1125	1380	Lines	-
Horizontal Active	Display Period	THD	-	1920	-	Clocks	-
Display Term	Horizontal Total	TH	2092	2200	2348	Clocks	-

Note) This product is DE mode. The input of Hsync & Vsync signal must be inputted.

- (1) Test Point: TTL control signal and CLK at LVDS Tx input terminal in system
- (2) Internal V_{DD} = 3.3V
- (3) Hsync / Vsync is following VESA Standard

5.2 Spread Spectrum

- Modulation rate (max): ± 1.5 %

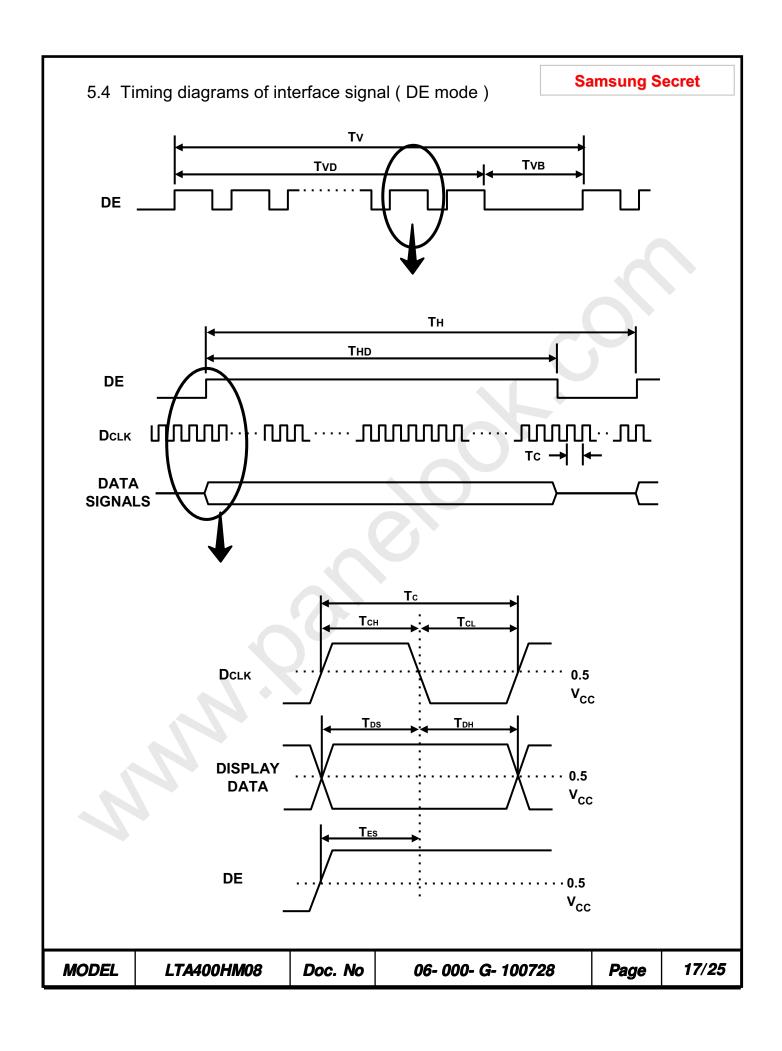
- Modulation Frequency : Under 100khz

5.3 LVDS Input Data Position (T-CON)

ITE	ΞM	SYMBOL	Min.	Тур.	Max.	UNIT	NOTE
	F _{IN} =80MHz		1	ı	350	ps	
Input Data Position	F _{IN} =74MHz	t _{RSRM}	-	-	400	ps	
	F _{IN} =72MHz		-	-	400	ps	
Input Data Position	F _{IN} =80MHz	t _{RSLM}	-350	-	-	ps	-
	F _{IN} =74MHz		-400	-	-	ps	
	F _{IN} =72MHz		-400	1	1	ps	
Input common	mode voltage	V_{CM}	0.3	-	1.8	V	-
Differential I	nput Voltage	V _{ID}	200	350	600	mV	-

Note) When the skew is measured the Spread Spectrum should be 0%

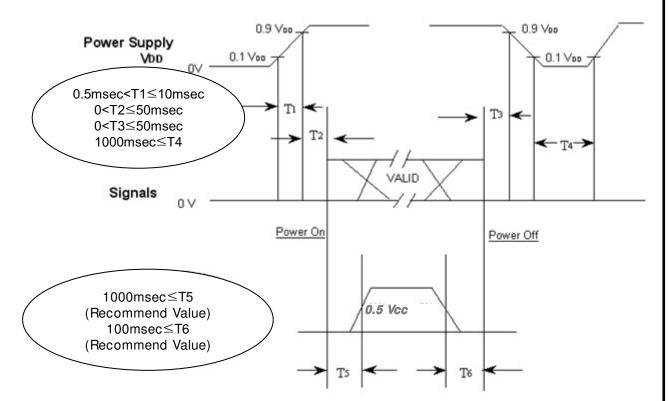
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5.5 Power ON/OFF Sequence

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To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.



T1: V_{DD} rising time from 10% to 90%

T2 : The time from V_{DD} to valid data at power ON.

T3 : The time from valid data off to V_{DD} off at power Off.

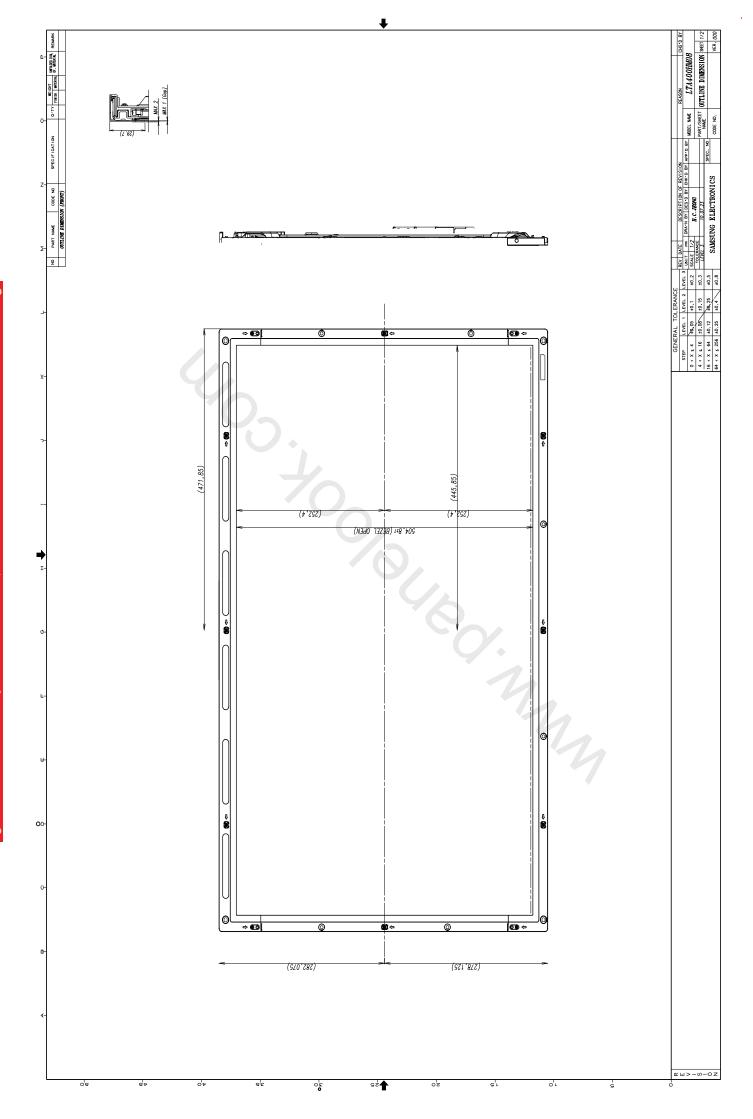
T4: V_{DD} off time for Windows restart

T5: The time from valid data to B/L enable at power ON.

T6: The time from valid data off to B/L disable at power Off.

- The supply voltage of the external system for the Module input should be the same as the definition of V_{DD}.
- Apply the lamp voltage within the LCD operation range. When the back light turns on before the LCD operation or the LCD turns off before the back light turns off, the display may momentarily show abnormal screen.
- In case of V_{DD} = off level, please keep the level of input signals low or keep a high impedance.
- T4 should be measured after the Module has been fully discharged between power off and on period.
- Interface signal should not be kept at high impedance when the power is on.
- In Case T5 is less than 1000msec and T6 is less than 100msec,
 Garbage Display can be seen. (It is not related to electrical function issue, Just for recommendation to prevent Garbage Display)

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屏庫:全球液晶屏交易中心

屏庫:全球液晶屏交易中心

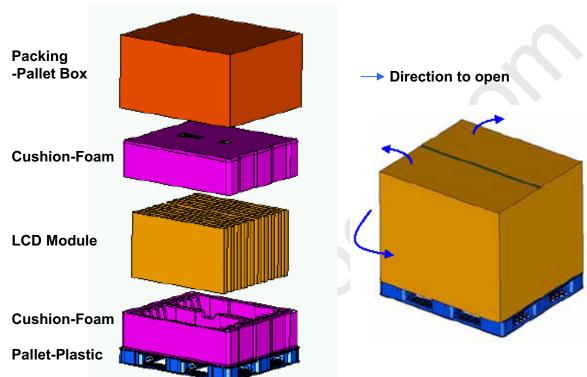
www.panelook.com

(A) Global LCD Panel Exchange Center



7. PACKING

- 7.1 CARTON (Internal Package)
- (1) Packing Form
 Corrugated fiberboard box and corrugated cardboard as shock absorber
 (2) Packing Mathed
- (2) Packing Method



7.2 Packing Specification

ltem	Specification	Remark				
LCD Packing	12 ea / (Packing-Pallet Box)	 TBD kg / LCD (12ea) 7 Kg / Cushion-pallet (2ea) 6.7 Kg / Packing-Pallet Box (1ea) Cushion-pallet Material : EPS Packing-Pallet Box Material : DW4 				
Pallet	1Box / Pallet	1. Pallet weight = 8kg				
Packing Direction	Vertical					
Total Pallet Size	H x V x height	1150mm(H) x 985mm(V) x 609mm(height)				
Total Pallet Weight	TBD kg	Pallet(8kg) + Module (TBD kg) + Cushion (up + bottom =7kg) + Pallet-BOX(6.7kg)				

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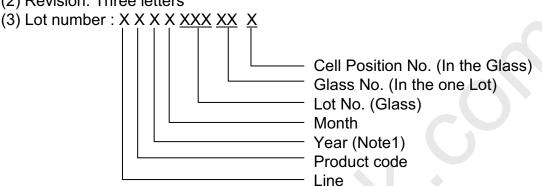


8. MARKING & OTHERS

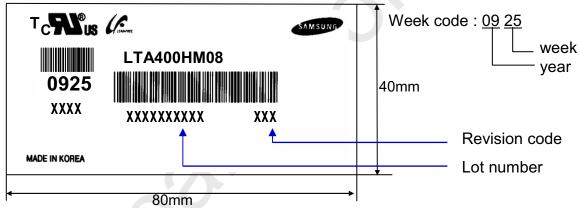
A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

(1) Part number: LTA400HM08

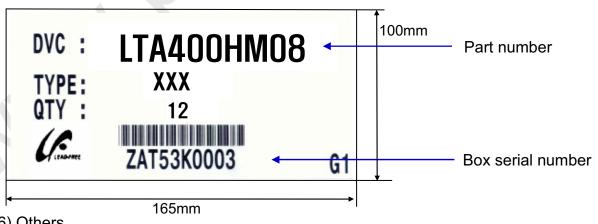
(2) Revision: Three letters



(4) Nameplate Indication



(5) Packing box attach



(6) Others

1. After service part Lamps cannot be replaced because of the narrow bezel structure.

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9. General Precautions

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- 9.1 Handling
- (a) When the Module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the Module.
- (b) Because the inverter use high voltage, it should be disconnected from power before it is assembled or disassembled.
- (c) Refrain from strong mechanical shock and / or any force to the Module. In addition to damage, this may cause improper operation or damage to the Module and CCFT back light.
- (d) Note that polarizers are very fragile and could be damage easily. Do not press or scratch the surface harder than a HB pencil lead.
- (e) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.
- (f) If the surface of the polarizer is dirty, clean it using absorbent cotton or soft cloth.
- (g) Desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.
- (i) Protect the module from Electrostatic discharge. Otherwise the ASIC IC or semiconductor would be damaged.
- (j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (k) Do not disassemble the Module.
- (I) Do not disassemble shield case of inverter & LVDS board
- (m) Do not connect N.C pins. (Samsung internal use only)
- (n) Protection film for polarizer on the Module should be slowly peeled off just before use so that the electrostatic charge can be minimized. Must put on antistatic glove while handling a module
- (o) Pins of I/F connector should not be touched directly with bare hands.

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9.2 Storage

- (a) Do not leave the Module in high temperature, and high humidity for a long time. It is highly recommended to store the Module with temperature from 0 to $35\,^{\circ}$ C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD Module in direct sunlight.
- (c) The Module should be stored in a dark place. It is prohibited to apply sunlight or fluorescent light in storing.

9.3 Operation

- (a) Do not connect or disconnect the Module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back light and the inverter may cause lower luminance of LED and may require higher startup voltage(Vs).

9.4 Operation Condition Guide

(a) The LCD product should be operated under normal conditions. Normal condition is defined as below;

- Temperature : 20± 15 °C - Humidity : 55± 20%

- Display pattern : continually changing pattern (Not stationary)

(b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc.., It is strongly recommended to contact SEC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.

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9.5 Others

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- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)
 - Otherwise the Module may be damaged.
- (d) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.To avoid image sticking, it is recommended to use a screen saver.
- (e) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.
- (f) Please contact SEC in advance when you display the same pattern for a long time.

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